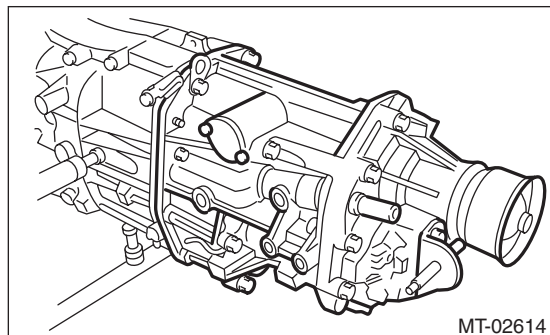


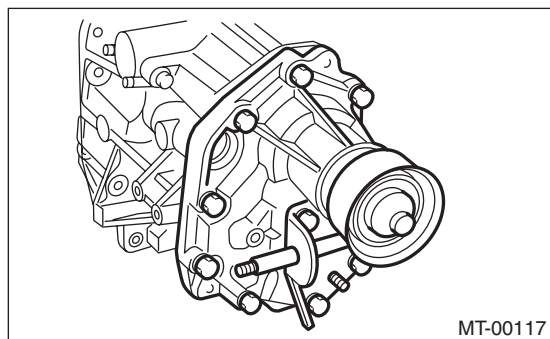
10. Transfer Case and Extension Case Assembly

A: REMOVAL

- 1) Remove the manual transmission assembly from the vehicle. <Ref. to 5MT-22, REMOVAL, Manual Transmission Assembly.>
- 2) Remove the back-up light switch and the neutral position switch. <Ref. to 5MT-35, REMOVAL, Switches and Harness.>
- 3) Remove the transfer case together with the extension case assembly.

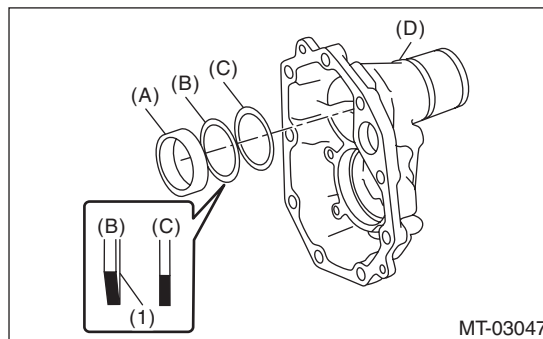


- 4) Remove the gasket.
- 5) Remove the shifter arm.
- 6) Remove the extension case assembly.



- 7) Remove the transfer driven gear.

- 8) Remove the taper roller bearing (extension case side) outer race, dish plate and adjusting washer.



- (A) Taper roller bearing (extension case side) outer race
- (B) Dish plate
- (C) Adjusting washer
- (D) Extension case

- (1) Paint side

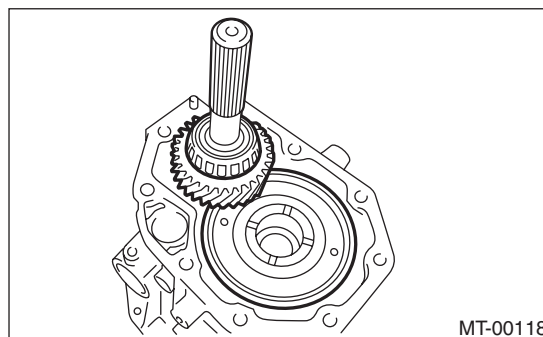
B: INSTALLATION

- 1) Clean the mating surfaces of the transmission case, transfer case and extension case.
- 2) Apply a coat of grease to the taper roller bearing (transfer case side) of transfer driven gear and the roller rolling surface of the taper roller bearing (extension case side).

Grease:

NICHIMOLY N-130 or equivalent

- 3) Install the center differential and the transfer driven gear.



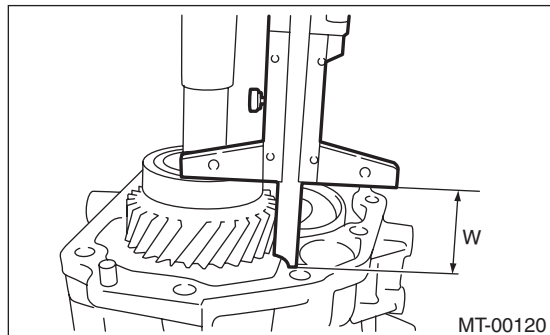
Transfer Case and Extension Case Assembly

MANUAL TRANSMISSION AND DIFFERENTIAL

4) Install the taper roller bearing (extension case side) outer race to the transfer driven gear.

5) While pressing the taper roller bearing (extension case side) outer race horizontally, rotate the driven shaft for ten turns.

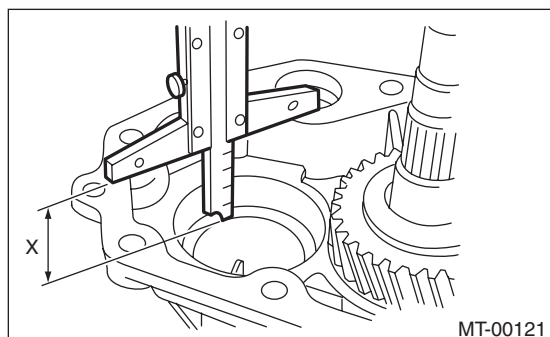
6) Measure the height “W” between transfer case and taper roller bearing on the transfer driven gear.



7) Measure the depth “X” of taper roller bearing insertion part of the extension case.

NOTE:

Measure while the taper roller bearing (extension case side) outer race, dish plate and adjusting washer are removed.



8) Calculate the adjusting washer thickness “t” using the following calculation.

$$t = X - W - (1.715 - 1.765 \text{ mm } (0.686 - 0.706 \text{ in}))$$

X: Depth of taper roller bearing insertion part of extension case

W: Height between transfer case and taper roller bearing on the transfer driven gear

9) Select the adjusting washer with the nearest value in the following table.

NOTE:

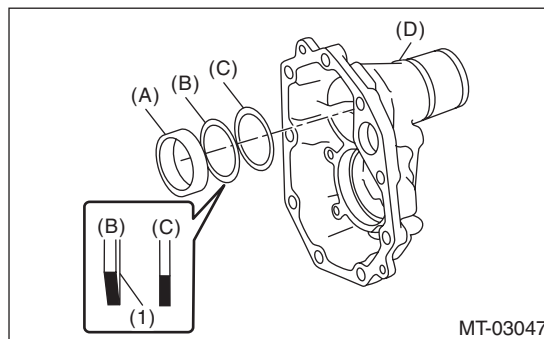
Be sure that it is always within the preload.

Adjusting washer (61 × 50 × t)	
Part No.	Thickness mm (in)
803050060	0.50 (0.0197)
803050061	0.55 (0.0217)
803050062	0.60 (0.0236)
803050063	0.65 (0.0256)
803050064	0.70 (0.0276)
803050065	0.75 (0.0295)
803050066	0.80 (0.0315)
803050067	0.85 (0.0335)
803050068	0.90 (0.0354)
803050069	0.95 (0.0374)
803050070	1.00 (0.0394)
803050071	1.05 (0.0413)
803050072	1.10 (0.0433)
803050073	1.15 (0.0453)
803050074	1.20 (0.0472)
803050075	1.25 (0.0492)
803050076	1.30 (0.0512)
803050077	1.35 (0.0531)
803050078	1.40 (0.0551)
803050079	1.45 (0.0571)

10) Install the selected adjusting washer, dish plate and taper roller bearing (extension case side) outer race.

NOTE:

Make sure the dish plate is installed in the proper direction.



- (A) Taper roller bearing (extension case side) outer race
- (B) Dish plate
- (C) Adjusting washer
- (D) Extension case

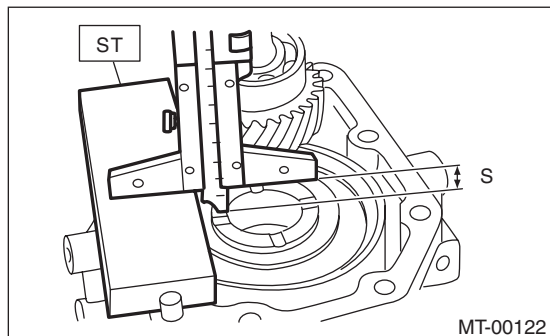
- (1) Paint side

Transfer Case and Extension Case Assembly

MANUAL TRANSMISSION AND DIFFERENTIAL

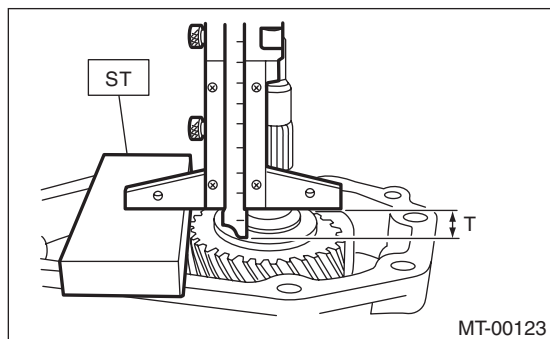
11) Measure the depth "S" between the transfer case + ST and the center differential.

ST 398643600 GAUGE



12) Measure the height "T" between the extension case + ST and the transfer drive gear.

ST 398643600 GAUGE



13) Calculate the adjusting washer thickness "U" using the following calculation.

$U = S + T - 30 \text{ mm (1.18 in)} - (0.15 - 0.35 \text{ mm (0.0059 - 0.0138 in)})$

S: Depth between the transfer case + ST and the center differential

T: Height between the extension case + ST and the transfer gear

30 mm (1.18 in): Thickness of ST (× 2 pieces)

0.15 — 0.35 mm (0.0059 — 0.0138 in): Clearance

14) Select a suitable adjusting washer in the following table.

Clearance:

0.15 — 0.35 mm (0.0059 — 0.0138 in)

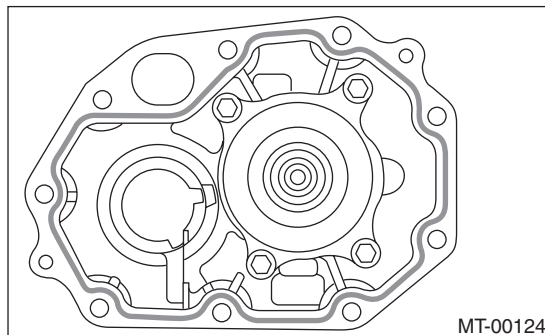
Adjusting washer	
Part No.	Thickness mm (in)
803036050	0.9 (0.035)
803036054	1.0 (0.039)
803036051	1.1 (0.043)
803036055	1.2 (0.047)
803036052	1.3 (0.051)
803036056	1.4 (0.055)
803036053	1.5 (0.059)
803036057	1.6 (0.063)
803036058	1.7 (0.067)
803036080	1.8 (0.071)
803036081	1.9 (0.075)

15) Install the selected adjusting washer to the center differential.

16) Apply a proper amount of liquid gasket.

Liquid gasket:

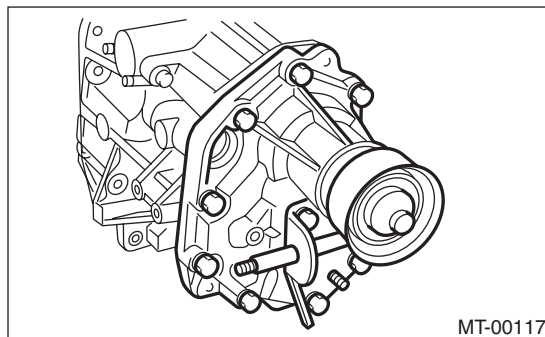
THREE BOND 1215B or equivalent



17) Install the extension case assembly.

Tightening torque:

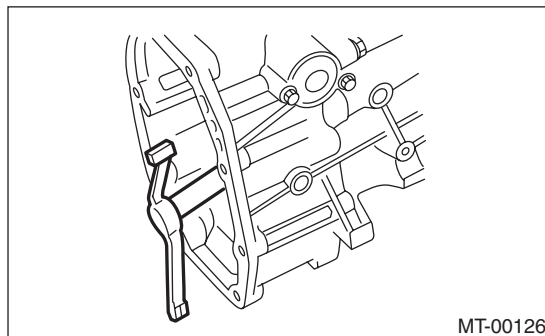
40 N·m (4.1 kgf-m, 29.5 ft-lb)



18) Install the shifter arm.

NOTE:

Apply transmission gear oil to the oil seal lips.



19) Attach the gasket.

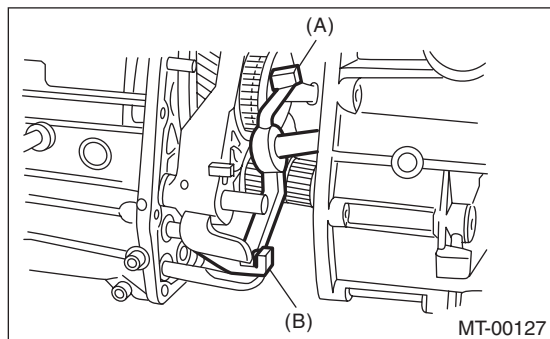
NOTE:

Use a new gasket.

Transfer Case and Extension Case Assembly

MANUAL TRANSMISSION AND DIFFERENTIAL

20) Hang the shifter arm on 3rd-4th fork rod.

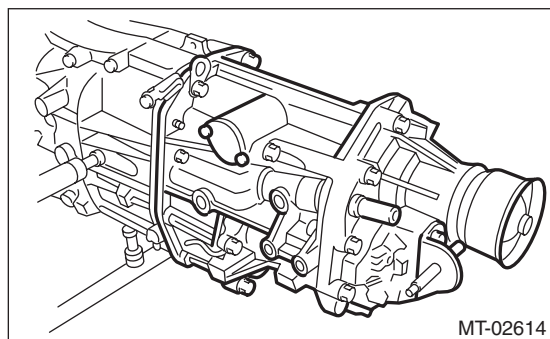


- (A) Shifter arm
(B) 3rd-4th fork rod

21) Install the transfer case together with the extension case assembly.

Tightening torque:

24.5 N·m (2.5 kgf-m, 18.1 ft-lb)



22) Install the back-up light switch and the neutral position switch. <Ref. to 5MT-35, INSTALLATION, Switches and Harness.>

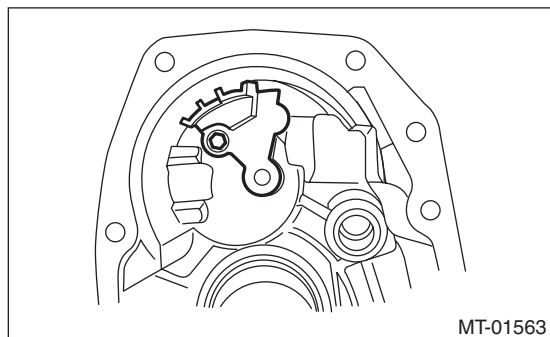
23) Install the manual transmission assembly to the vehicle. <Ref. to 5MT-25, INSTALLATION, Manual Transmission Assembly.>

C: DISASSEMBLY

1. TRANSFER CASE

1) Remove the reverse check sleeve assembly. <Ref. to 5MT-50, REMOVAL, Reverse Check Sleeve.>

2) Remove the oil guide.



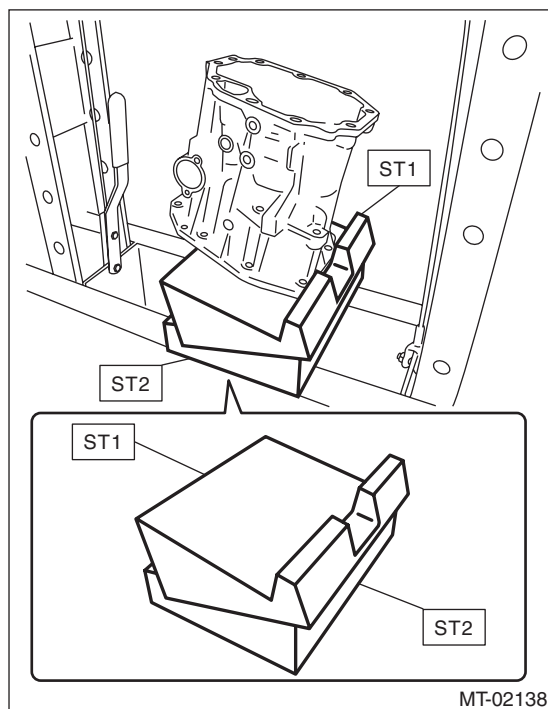
3) Remove the oil seal.

4) Set ST1, ST2 and transfer case to a press.

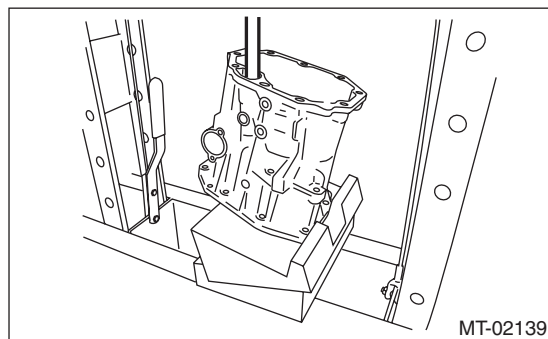
NOTE:

- Set the ST2 under ST1.
- Set the transfer case so that the hole for shifter arm is positioned vertically.

ST1 498267300 CYLINDER HEAD TABLE
ST2 498267200 CYLINDER HEAD TABLE



5) Using the round bar with diameter of 22 mm (0.87 in) or 23 mm (0.91 in), remove the roller bearing.

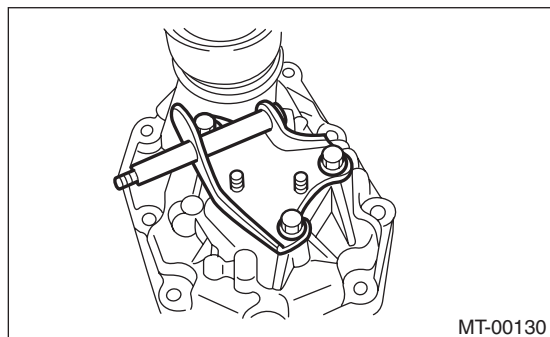


Transfer Case and Extension Case Assembly

MANUAL TRANSMISSION AND DIFFERENTIAL

2. EXTENSION CASE

- 1) Remove the transfer drive gear assembly. <Ref. to 5MT-45, REMOVAL, Transfer Drive Gear.>
- 2) Remove the shift bracket.



- 3) Remove the oil seal from the extension case. <Ref. to 5MT-31, Oil Seal.>
- 4) Remove the dust cover.

D: ASSEMBLY

1. EXTENSION CASE

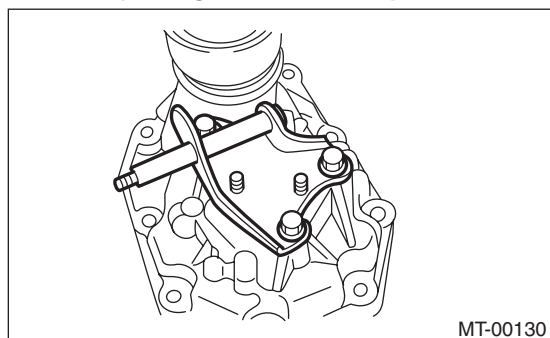
- 1) Using the ST, install the oil seal to the extension case. <Ref. to 5MT-31, Oil Seal.>

NOTE:

- Use a new oil seal.
- 2) Install the dust cover.
- 3) Install the shift bracket.

Tightening torque:

24.5 N·m (2.5 kgf·m, 18.1 ft·lb)



- 4) Install the transfer drive gear to the extension case. <Ref. to 5MT-45, INSTALLATION, Transfer Drive Gear.>

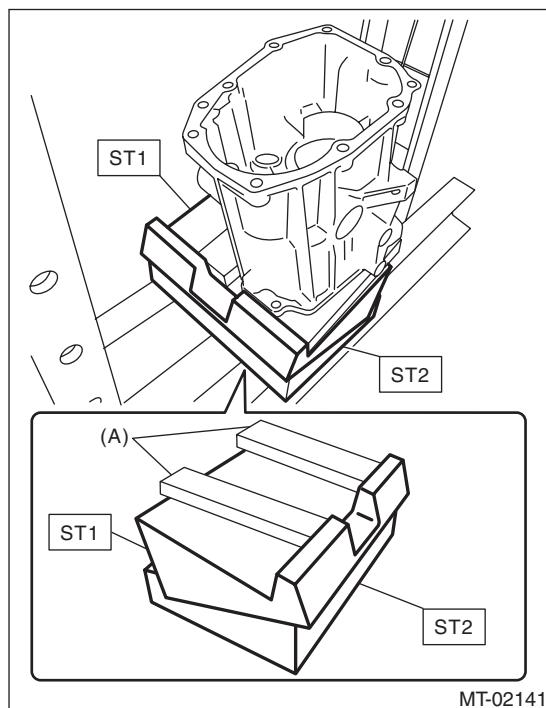
2. TRANSFER CASE

- 1) Set the ST1, ST2, iron plate and the transfer case to the press.

NOTE:

- Set the ST2 under ST1.
- Set the transfer case so that the hole for shifter arm is positioned vertically.
- Insert the iron plate which is thicker than the exposed length of the transfer case knock pin between the ST and transfer case.
- Set the iron plate so that the transfer case knock pin does not ride on the iron plate.

ST1 498267300 CYLINDER HEAD TABLE
ST2 498267200 CYLINDER HEAD TABLE



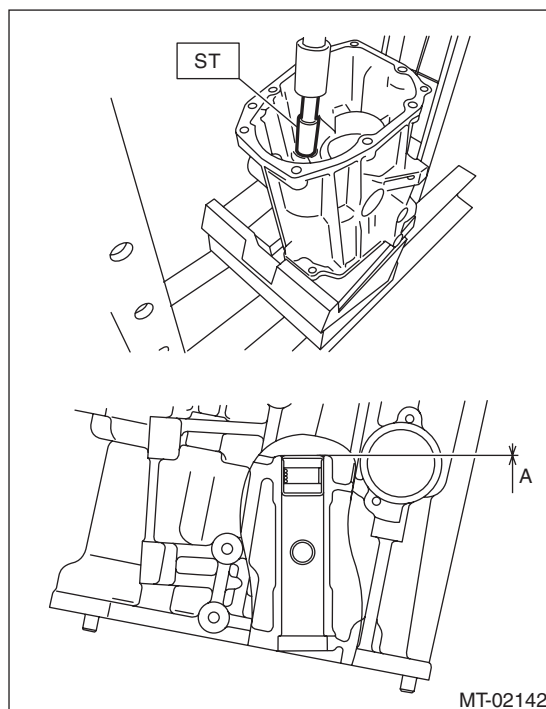
(A) Iron plate

- 2) Press-fit the roller bearing using the ST.

Press-fit depth of roller bearing:

A: 0 ± 0.2 mm (0 ± 0.01 in) from the end of transfer case

ST 899864100 REMOVER



Transfer Case and Extension Case Assembly

MANUAL TRANSMISSION AND DIFFERENTIAL

3) Remove the iron plate, and turn over the transfer case.

NOTE:

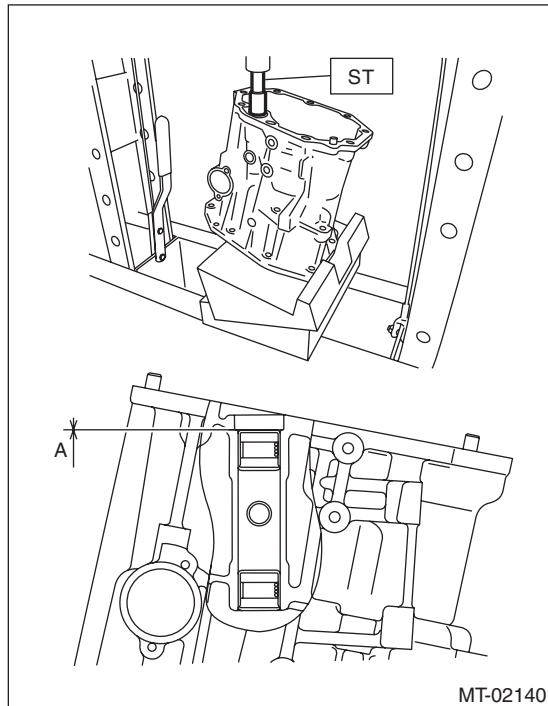
Set the transfer case so that the hole for shifter arm is positioned vertically.

4) Press-fit the roller bearing using the ST.

Press-fit depth of roller bearing:

A: 0 ± 0.2 mm (0 ± 0.01 in) from the end of transfer case

ST 899864100 REMOVER



5) Install the shifter arm to the transfer case, and make sure that the shift arm moves smoothly.

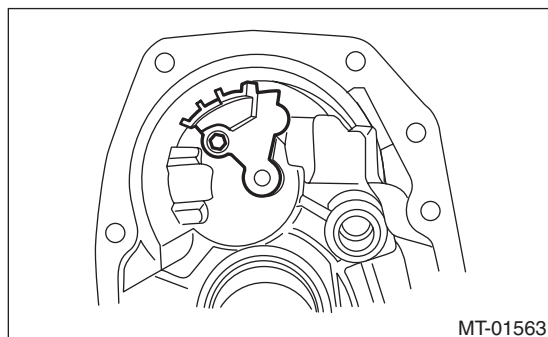
6) Install the oil guide.

NOTE:

Use a new installing bolt.

Tightening torque:

6.4 N·m (0.7 kgf-m, 4.7 ft-lb)



7) Install the reverse check sleeve assembly to the transfer case. <Ref. to 5MT-50, INSTALLATION, Reverse Check Sleeve.>

8) Install the oil seal.

NOTE:

Use a new oil seal.

Press-fit depth of oil seal:

A: 1 ± 0.2 mm (0.04 ± 0.01 in) from the end of transfer case

